

## SPARE PARTS

As the manufacture and not simply an integrator we stock what we sell for quick turn around on spare parts. The majority of orders ship same day via UPS from our on hand inventory. For many items they are made to order and ship next day.

The wire we distribute is manufactured by the STOODY (AN ESAB BRAND) and is shipped factory direct. By working with Stoody Mavrix ensure availability of our most popular wires and includes free freight with minimal quantities ordered.

Accessories are available as service items or can be order separately..

### Tips, Tip Adapters, Couplings

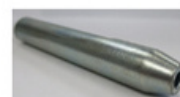
Contact Tip	.045 (1.2mm)	1-6543-50-10
Contact Tip-Gas	1-6543-50-10G	
Contact Tip	1/16 (1.6mm)	1-6543-50-7
Contact Tip-Gas	1/16 (1.6mm)	1-6543-50-7G
Contact Tip	5/64 (2.0mm)	1-6543-50-6
Contact Tip-Gas	5/64 (2.0mm)	1-6543-50-6G
Contact Tip	3/32 (2.4mm)	1-6543-50-3
Contact Tip-Gas	3/32 (2.4mm)	1-6543-50-3G
Contact Tip	7/64 (2.8mm)	1-6543-50-4
Contact Tip-Gas	7/64 (2.8mm)	1-6543-50-4G
Contact tip-CuCrZr	7/64 (2.8mm)	1-6543-50-11
Contact Tip	1/8 (3.2mm)	1-6543-50-2
Contact Tip-Gas	1/8 (3.2mm)	1-6543-50-2G
Contact Tip CuCrZr	1/8 (3.2mm)	1-6543-50-12
Contact Tip	5/32 (3.6mm)	1-6543-50-1
Nozzle Tip Adapter	3/8"	1-7671-15
Nozzle Coupling	3/8"	34-125
Nozzle Coupling	1/4"	34-136
Coupling/Power Block	3/8"	1-7698-93
Coupling/Power Block HD	3/8"	1-8017-2
Spring Liner	30 foot	1-7505-59-30
Spring liner	15 foot	1-7505-59-15
Spring liner	3 foot	1-7505-59-3
Tip Release	NA	57-120



### Wire Feeder Consumable

All drive roll kits include 4 gears with bearings installed.

Drive Roll Kit	.045 (1.2mm)	50-226
Drive Roll Kit	1/16 (1.6mm) & 5/64 (2.0mm)	50-223
Drive Roll Kit	3/32 (2.4mm) & 7/64 (2.8mm)	50-224
Drive Roll Kit	1/8 (3.2mm)	50-221
Drive Roll Kit	5/32 (3.6mm)	50-222
Bull Gear	32 Th. 5/8 Bore	26-283
Input Guide	NA	1-7672-38
Output Guide	NA	1-7672-48
Center Guide	NA	1-7672-107
Pull Liner	NA	1-7662-158-15
Wire Feed Motor	90 VDC 28:1 Ratio	13-219



## Nozzles-Torches

All nozzles listed below have external threads on both ends and are used with the nozzle tip adapter 1-7671-15 to connect the contact tip.

Nozzle 3/8" Copper	1-7671-75-4	4 inch
Nozzle 3/8" Copper	1-7671-75-6	6 inch
Nozzle 3/8" Copper	1-7671-75-8	8 inch
Nozzle 3/8" Copper	1-7671-75-10	10 inch
Nozzle 3/8" Copper	1-7671-75-11	11 inch
Nozzle 3/8" Copper	1-7671-75-12	12 inch
Nozzle 3/8" Copper	1-7671-75-14	14 inch
Nozzle 3/8" Copper	1-7671-75-16	16 inch
Nozzle 3/8" Copper	1-7671-75-18	18 inch
Nozzle 3/8" Copper	1-7671-75-20	20 inch
Nozzle 3/8" Copper	1-7671-75-22	22 inch
Nozzle 3/8" Copper	1-7671-75-24	24 inch
Nozzle 3/8" Copper	1-7671-75-26	26 inch
Nozzle 3/8" Copper	1-7671-75-28	28 inch
Nozzle 3/8" Copper	1-7671-75-30	30 inch
Nozzle 3/8" Copper	1-7671-75-32	32 inch
Nozzle 3/8" Copper	1-7671-75-36	36 inch
Nozzle 3/8" Copper	1-7671-75-40	40 inch
Nozzle 3/8" Copper	1-7671-75-48	48 inch
Nozzle 3/8" Copper	1-7671-75-60	60 inch
Nozzle 3/8" Copper	1-7671-75-66	66 inch



All nozzle listed below have one external thread and one internal thread for direct installation of the contact tip.

Nozzle 3/8" Copper	1-7671-32-2	2 inch
Nozzle 3/8" Copper	1-7671-32-4	4 inch
Nozzle 3/8" Copper	1-7671-32-6	6 inch
Nozzle 3/8" Copper	1-7671-32-8	8 inch
Nozzle 3/8" Copper	1-7671-32-9	9 inch
Nozzle 3/8" Copper	1-7671-32-10	10 inch
Nozzle 3/8" Copper	1-7671-32-10.5	10.5 inch
Nozzle 3/8" Copper	1-7671-32-12	12 inch
Nozzle 3/8" Copper	1-7671-32-14	14 inch
Nozzle 3/8" Copper	1-7671-32-16	16 inch
Nozzle 3/8" Copper	1-7671-32-18	18 inch
Nozzle 3/8" Copper	1-7671-32-20	20 inch
Nozzle 3/8" Copper	1-7671-32-22	22 inch
Nozzle 3/8" Copper	1-7671-32-24	24 inch
Nozzle 3/8" Copper	1-7671-32-28	28 inch
Nozzle 3/8" Copper	1-7671-32-29	29 inch
Nozzle 3/8" Copper	1-7671-32-32	32 inch
Nozzle 3/8" Copper	1-7671-32-36	36 inch
Nozzle 3/8" Copper	1-7671-32-40	40 inch
Nozzle 3/8" Copper	1-7671-32-48	48 inch
Nozzle 3/8" Copper	1-7671-32-54	54 inch

## Feed Cables

Feed cable lengths are measured from end to end of the steel connectors.

1-7662-173	8 Inch
1-7662-180	10 Inch
1-7662-179	12 Inch
1-7662-160	15 Inch
1-7662-161	18 Inch
1-7662-162	21 Inch
1-7662-163	24 Inch
1-7662-167	26 Inch
1-7662-166	28 Inch
1-7662-187	29 Inch
1-7662-168	30 Inch
1-7662-165	32 Inch
1-7662-151	36 Inch (3 ft.)
1-7662-194	38 Inch
1-7662-188	39 Inch
1-7662-184	40 Inch
1-7662-183	42 Inch
1-7662-195	46 Inch
1-7662-159	48 Inch (4 ft.)
1-7662-154	54 Inch
1-7662-164	60 Inch (5 ft.)
1-7662-153	66 Inch
1-7662-177	72 Inch (6 ft.)
1-7662-156	78 Inch
1-7662-169	84 Inch (7 ft.)
1-7662-176	90 Inch
1-7662-155	96 Inch (8 ft.)
1-7662-147	120 Inch (10 ft.)
1-7662-150	144 Inch (12 ft.)
1-7662-148	180 Inch (15 ft.)
1-7662-171	216 Inch (18 ft.)
1-7662-149	240 Inch (20 ft.)
1-7662-170	252 Inch (21 ft.)
1-7662-175	300 Inch (25 ft.)

